BUSINESS PLAN: Commercialization and Industrial Scale-up of NIPRD Essential Oil from *Eucalyptus citriodora* Plant

Executive Summary

The National Institute for Pharmaceutical Research & Development (NIPRD) in Abuja proposes a project to industrially scale up and commercialize NIPRD OIL^{TM} , a 100% natural essential oil derived from the *Eucalyptus citriodora* plant. The current NIPRD's pilot plant has an installed capacity to produce about 448 liters of NIPRD OIL^{TM} annually. With an extraction yield range of 0.75 - 1.1%, the project is estimated to generate \$10,000 USD per week in revenue after the proposed expansion.

Business Overview

The project focuses on the refurbishing of the existing NIPRD pilot plant essential oil extractor equipment, reinitiation of production, and commercialization of *Eucalyptus* essential oil, leveraging Nigeria's favorable agroecological conditions for *Eucalyptus* cultivation. The essential oil, rich in 1,8-cineole (eucalyptol), has significant pharmacological applications, particularly in health sector.

Market Analysis

The global Eucalyptus oil market is projected to grow significantly, with estimates ranging from \$159 million to \$1.31 billion by 2025. Capturing even a small percentage of this market could yield significant foreign exchange earnings for Nigeria.

Product Description

NIPRD OILTM is a 100% natural essential oil derived from the Eucalyptus citriodora plant. It is known for its antimicrobial, anti-inflammatory, and expectorant properties, making it valuable in pharmaceuticals, respiratory treatments, and other medical applications.

Health Sector Benefits

- **Respiratory Health**: Eucalyptus oil is used to treat respiratory conditions such as asthma, bronchitis, and sinusitis.
- **Antimicrobial Properties**: Effective against a range of pathogens, making it valuable in antiseptics and disinfectants.
- Anti-inflammatory Effects: Useful in treating conditions like arthritis and lumbago.
- Aromatherapy and Mental Health: Promotes relaxation and mental well-being.

Economic Potential

The commercialization of Eucalyptus essential oil presents numerous benefits to the Nigerian economy:

- Foreign Exchange Earnings: Significant potential to increase Nigeria's non-oil export receipts.
- Employment Creation: Job opportunities in rural and peri-urban areas.
- Value Addition: Domestic processing to retain a larger share of export value.

Challenges and Solutions

- Low Processing Capacity: Strengthen NIPRD's pilot production to validate agronomy, logistics, and distillation performance.
- **Fragmented Value Chains**: Formation of producer cooperatives and establishment of collection centers.
- Market Access Barriers: Obtain necessary certifications for international market entry.
- **Data Gaps**: Address through research and technology transfer.

Commercialization Strategy

The proposal presents a phased commercialization strategy designed to develop a competitive Eucalyptus essential oil sector in Nigeria:

- **Pilot & Demonstration**: Strengthen NIPRD's pilot production to validate agronomy and logistics.
- Aggregation & Capacity Building: Form producer cooperatives, provide training, and establish collection centers.
- Certification & Market Entry: Obtain necessary certifications for international market entry.
- Scale-Up & Vertical Integration: Expand distillation capacity and invest in secondary processing.

Financial Projections

Going by the current average market price of *Eucalyptus* oil which is 500 USD/ liter, this project is estimated to generate about \$10,000 USD per week in revenue after the proposed expansion, thus having the potential to yield about 960,000.00 USD annual revenue. Annual running cost expenses valued at about N86,200,000.00 The estimated budget for the project is N155,580,452.50, and with this, there is an annual gross profit of about N1.12 billion.

Conclusion

The project aims to establish a competitive Eucalyptus essential oil sector in Nigeria, generate foreign earnings, contribute to economic diversification, and benefit the health sector. With targeted grant funding and strategic implementation, NIPRD can significantly contribute to Nigeria's economy and healthcare delivery.

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Dr. Tiwalade A. Adelakun Senior Research Fellow / Principal Investigator Nat. Inst. For Pharm. Res. & Dev. (NIPRD), Abuja. tiwalade.adelakun@niprd.gov.ng, 09099423548