# PRODUCTION OF LITHIUM BATTERY FROM LITHIUM ORE

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#### Introduction

Globally, lithium iron phosphate (LiFePO<sub>4</sub>) batteries are gaining attention due to their safety, long cycle life, thermal stability, and costeffectiveness compared to other chemistries. They are widely used in solar energy storage, electric vehicles, and backup power systems, making them an ideal choice for Nigeria's energy transition goals.

#### BATTERY Dobus Retirons liner barriers' establishment treatments in producted in humanic least-density, 2017. feed 6.4 lead of the top projection for twisters manufacturing in 2000 and 2007. personal or Electrology (APP) a little of the Septimental participal productions are not release but Side Chan 4,797 (30 The Princeton Capacito

# BACKGROUND STUDY

Nigeria's rising demand for reliable and sustainable energy storage is being driven by the growth of renewable energy systems, electric mobility, and the need to stabilize the national grid. Currently, the country depends heavily on imported batteries, which exposes the economy to high costs, foreign exchange losses, and supply chain disruptions.

At the same time, Nigeria is endowed with abundant lithium ore deposits, particularly in states such as Nasarawa, Kogi, Kwara, and Plateau. However, most of this lithium is exported as raw ore, with little or no local value addition. This results in loss of potential revenue, missed opportunities for job creation, and continued dependence on foreign technologies.

#### **Problem Statement**

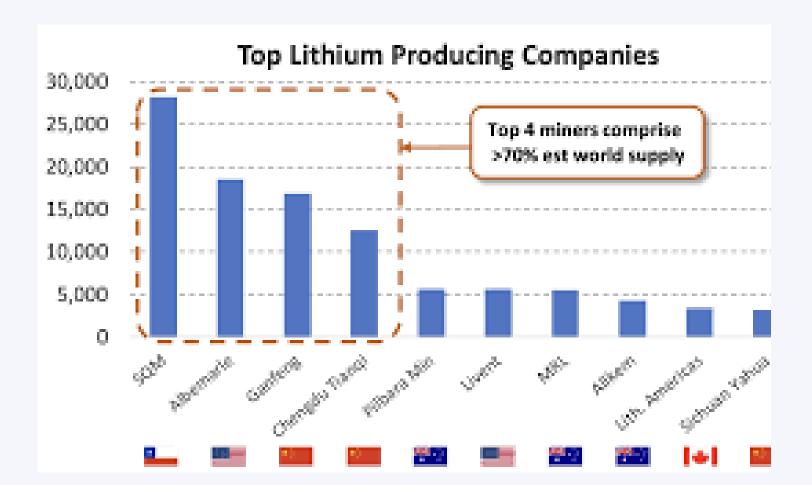
- i. Nigeria has significant lithium resources, but most ores are exported raw losing value and job creation opportunities. ii. The global shift to renewable energy is driving huge demand for LiFePO<sub>4</sub> battery materials.
- iii. Lack of local processing capacity leads to:
- a. Missed industrialization opportunities
- b. Import dependency for battery precursors
- c. Low participation in global supply chains

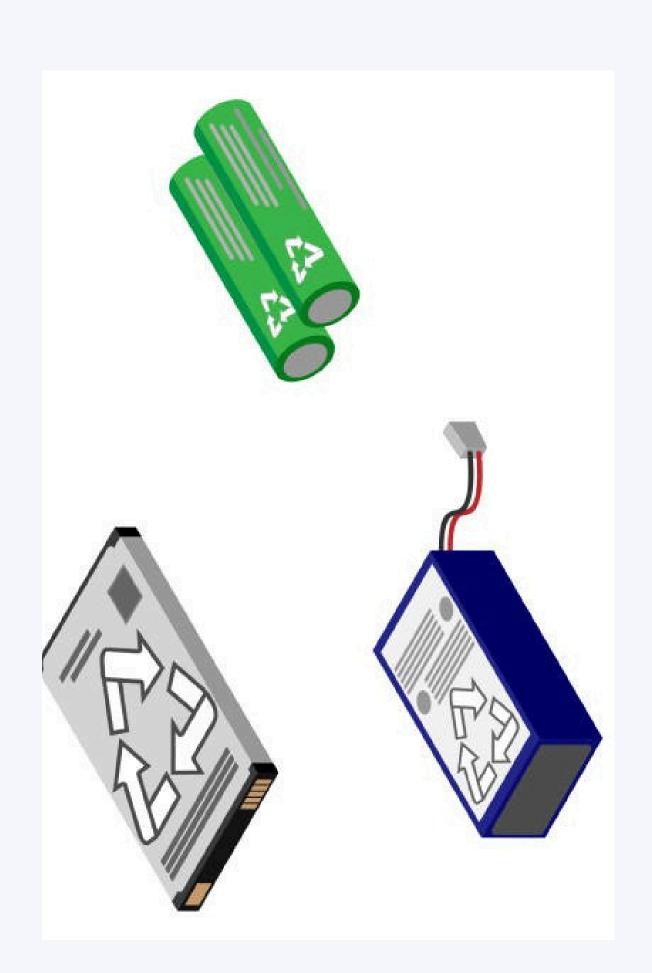
## Objectives

- Develop processes for refining Nigerian lithium ore into battery-grade lithium phosphate.
- 2. Establish pilot-scale processing of LFP cathode materials for battery production.
- 3. Train Nigerian researchers, engineers, and technicians.
- 4. Strengthen local value chains for renewable energy st
- 5. Provide knowledge and technical foundation for future industrial battery production.

#### The Opportunities

- i. The global LiFePO<sub>4</sub> battery market is projected to grow at a >20% CAGR (2025–2030).
  - ii. Nigeria can become West Africa's hub for battery-grade lithium production.
  - iii. Value addition creates:
- a. High-tech manufacturing jobs
- **b.Competitive export products**
- c.Increased GDP contribution from the mining sector





#### Research Approach

Phase 1: Lithium ore sampling, characterization & beneficiation.

Phase 2: Laboratory-scale chemical processing into Li₃PO₄ precursors.

Phase 3: Pilot production of LFP cathode slurry materials.

Phase 4: Testing and evaluation in prototype cells.

Phase 5: Knowledge transfer, documentation, and scaling roadmap.





#### Solution / Innovation

- i. Novel Processing Flowsheet designed for Nigerian pegmatitic lithium ores:
  - a. Beneficiation → Roasting → Leaching → Precipitation → Purification
    - ii. Energy-efficient furnace design for spodumene conversion (15–20% lower energy).
- iii. Optimized reagent use for higher lithium recovery and lower cost.
  - iv. Scalable process from lab to pilot to industrial scale.





#### **Monitoring & Evaluation Plan**

Quarterly reporting of milestones achieved.

Independent project audits.

Donor agency involvement in oversight.

KPIs: number of trained staff, lab outputs, process yields, published results

#### **High Demand for Lithium-Ion Batteries** Cumulative lithium-ion battery demand for electric vehicle/energy storage applications (in GW hours) 10,000 9,300 8,000 6.000 4,000 2,000 0<u>—</u> 2010 2020 Source: Bloomberg

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#### **Market Validation**

- i. Market studies conducted for:
- a. Lithium Iron Phosphate demand in Africa, EU, and Asia.
  - b. Price trend analysis (2020–2025).
    - ii. Letters of Intent (LOIs) secured from:
      - a. Local battery assemblers
    - b. Renewable energy developers
      - c. Potential off-take partners

# Global demand for lithium-ion batteries will be over 3,100 GWh in 2030 Market demand for LiB by application [in GWh] To age 2011 2018 2016 3029 3020 3020



# Marketing Potential

Nigeria's inverter & solar market already exceeds #100 billion annually (growing 20% per year). Growing demand from EV industry (global LFP demand CAGR > 25%). Local battery industry can capture West African markets worth billions. Opportunity to supply batteries for solar, telecom, EV, and defense sectors.





# Expected Outcomes

Proven local process for converting Nigerian lithium ore to LFP battery materials.

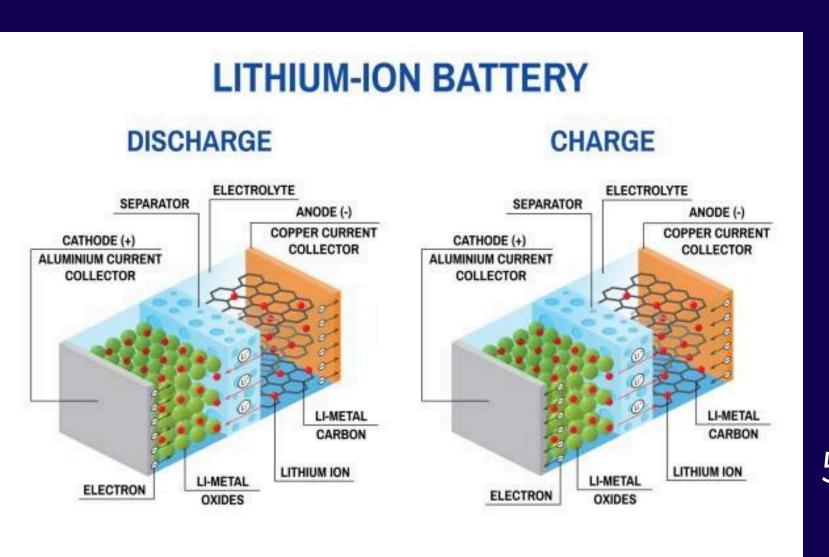
Technical skills development in advanced energy materials.

Reduced reliance on imported battery components.

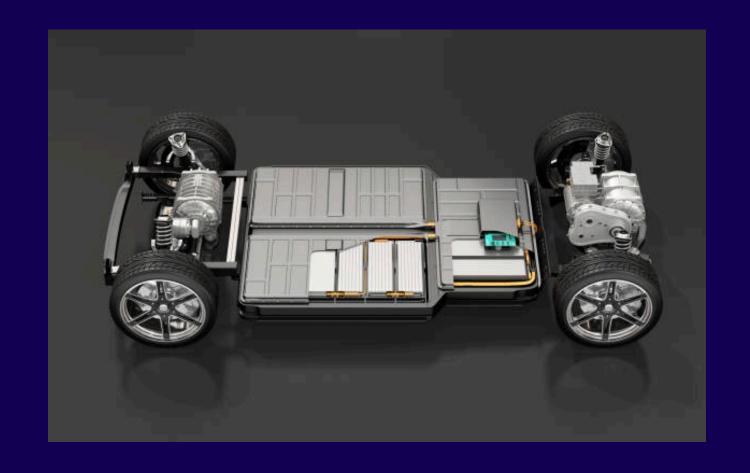
Foundation for large-scale local battery production.

Contribution to energy independence and sustainability in Nigeria.

### Research Budget



- 1. Personnel & Research Staff N9,000,000
  - 2. Fieldwork, Sampling & Logistics <del>N</del>4,500,000
- 3. Laboratory Equipment & Consumables <del>N</del>14,000,000
  - 4. Pilot Cell Fabrication & Prototyping <del>N</del>6,000,000
- 5. Capacity Building, Training & Workshops <del>N</del>3,500,000
- 6. Project Management & Administrative Costs
   \frac{1}{2}5,000,000
  - 7. Contingency (5%) +3,000,000 Total = +45,000,000





#### Research Impact

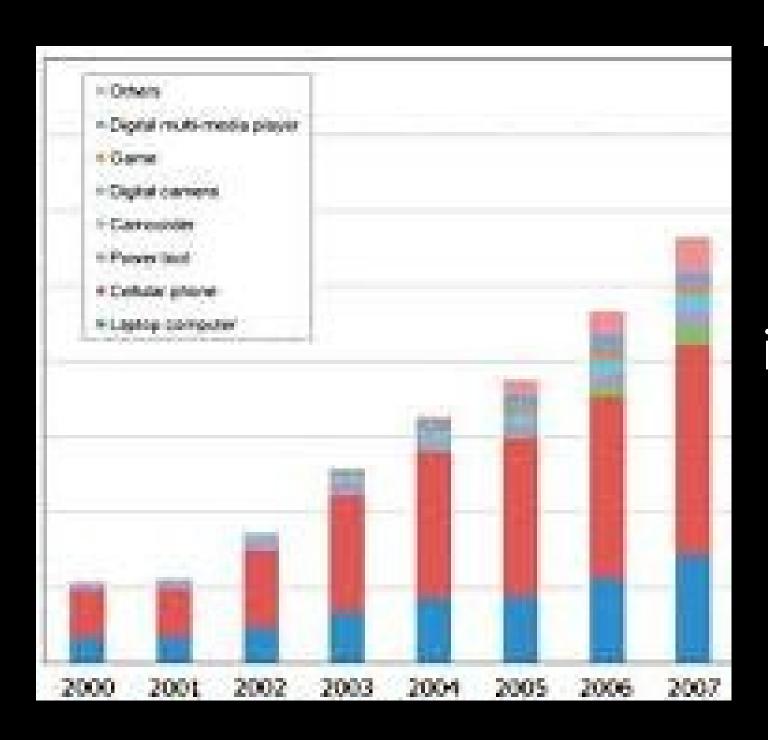
Economic: Job creation, SME growth, and forex savings.

Technological: Transfer of battery processing know-how.

Environmental: Support renewable energy adoption.

Social: Affordable, reliable energy solutions.

#### Scalability & Roadmap



i. Phase 1: Laboratory research (√ Completed)

ii. Phase 2: Pilot plant demonstration (Funding Required)

iii. Phase 3: Industrial-scale processing facility (5,000–10,000 tpa output)

iv. Phase 4: Integration with local battery production initiatives

#### Our Team & Partners

- i. Principal Investigator Prof. A. Umar
- ii. Metallurgical Expertise Dr. Sani Musa
- iii. Manufacturing Engineer Engr. Sikiru Ibrahim
- iv. Market Analyst Dr. Musa b. Usman
- v. Chemistry Department Dr. Awal Adamu
- vi. Electrical/Electronic Dept.- Dr. Isa Hassan Usman
- vii. Mrs. Fausat Ayilara- Marketing Dept. SIKTEC Int. Serv. Ltd.

**Industry Partner:** SIKTEC Integrated Services Ltd.
Round Angle Logistic Nig. Ltd.

# Call to Action

- i. Funding sought: <del>N</del>45,000,000 (\$30,000) for plant development
  - ii. Strategic partnerships with:
    - a. Battery manufacturers
      - b. Mining companies
  - c. Renewable energy stakeholders
- iii. Policy support for local value addition incentives

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