## BUSINESS PROPOSAL REPORT ON PLASTIC

## WASTE RECYCLING

**Project Title:** Plastic Crusher & Recycling Plant

Applicant / Company: The Federal Polytechnic Waste Recycling Hub

Location: Ilaro, Ogun State

**Total Project Budget:** №20,000,000 (Twenty Million Naira)

Funding/Support Sought: grant/loan facility

Date: October 2025

**Prepared for:** NASENI – for support, technology transfer, local manufacturing, and

industrialization.

#### 1. EXECUTIVE SUMMARY

Our company proposes to establish a **Plastic Crusher & Recycling Plant** that will process post-consumer plastic waste (PET bottles, HDPE containers, nylon waste etc.) into reusable flakes/granules for sale to local manufacturers and export markets. The project budget is \$\frac{\text{N}}{20}\$ million. This initiative aligns with NASENI's mandate to promote science-engineering infrastructure, local value-addition, technology deployment and industrialisation in Nigeria.

#### **Key goals:**

- Create a local manufacturing/recycling facility anchored in local content and technology transfer.
- Generate employment and build skills in plastic recycling.
- Supply high-quality recycled plastics to local industries (packaging, furniture, textile fibre) thereby reducing import dependency.
- Commercial viability: With projected revenues and strong ROI, the business offers a sound investment.
- Contribution to environmental sustainability and circular economy.

## 2. STRATEGIC ALIGNMENT WITH NASENI

#### 2.1 Mandate Fit

NASENI's mission is to develop "science and engineering infrastructure for home-initiated and home-sustained industrialisation."

- Deploying advanced but cost-effective crushing/washing/drying. and Pelletizing equipment for plastics.
- Emphasising local manufacturing/assembly where possible (machine parts, maintenance) and local workforce training.
- Delivering commercial products (recycled plastic flakes) that directly serve industrial value chains, not just R&D or prototype.
- Creating jobs, building local skills and transferring technology rather than just importing turn-key solutions.

### 2.2 Technology Transfer & Commercialisation

NASENI emphasises projects that are not just research but lead to new products/processes and their commercialisation.

#### Our proposition:

- We will incorporate modern plastic-crushing technology (with local maintenance capability).
- We will train technicians, operators and maintenance staff locally.
- We aim to scale to serve downstream industries and optionally export, thereby creating a commercially viable enterprise.

#### 2.3 Local Content & Industrialisation

 We will source as much of the equipment locally (or assemble locally) as feasible, and encourage local suppliers of conveyors, sorting tables, washing units, drying systems.

- The project will promote local recycling industry, contributing to reduction of waste and import substitution of recycled plastic flakes.
- The plant will stimulate local value-chain (waste collectors, transporters, processing staff, packaging suppliers).

## 2.4 Job Creation and Capacity Building

- Direct employment (plant staff, operators, technicians) + indirect jobs (waste collection networks, logistics).
- Training programme for staff on operations, maintenance and quality control.
- Building a model that could be replicated or scaled, aligning with NASENI's objective of job creation and industrial infrastructure.

## 3. BUSINESS DESCRIPTION

## 3.1 Company Overview

The Federal Polytechnic Waste Recycling Hub is focused on waste-recycling and industrial raw-material supply. The recycling plant will be located around plastic waste hotspot within the campus, with proximity to waste-source, transport routes, and industrial consumers.

## 3.2 Project Scope

- Collection of plastic waste (domestic, dumpsites, industrial scraps).
- Sorting and pre-cleaning.
- Crushing into flakes/granules.
- Washing and drying to meet quality standards for local manufacturing use.
- Pelletizing
- Packaging and distribution of recycled material.
- Option for export of high-quality flakes or pellet if market conditions permit.

#### 3.3 Objectives

- Commission plant within 12 months.
- Process a minimum of ~2 tons/day in year 1.
- Reach annual turnover of approximately №144 million by end of year 1 (based on earlier projections).
- Achieve pay-back and breakeven within first 12-18 months.
- Build workforce of staff plus indirect network of >100 waste-collectors within first year.

## 4. MARKET ANALYSIS

#### 4.1 Industry Insight

Plastic waste is a major environmental challenge in Nigeria; the recycling sector is under-served. There is growing demand for recycled PET/HDPE flakes from packaging, furniture, textile fibre, export segments. The project taps into this demand and supports local industrialisation.

## **4.2 Target Markets**

- Local plastic manufacturers (bottles, packaging films).
- Furniture manufacturers using recycled plastic.
- Textile fibre producers using recycled plastic pellets/flakes.
- Export markets (subject to quality compliance and export logistics).

## 4.3 Competitive Advantage

- Locally positioned plant reducing transport cost and enabling quick supply.
- Integrated process (crushing + washing + drying + pelletizing) to deliver higher-quality flakes or pellet.
- Partnerships with local waste-collection networks for reliable feedstock.
- Alignment with national policy and ability to leverage NASENI's support/endorsement for credibility.

## 5. TECHNICAL & OPERATIONAL PLAN

## **5.1 Equipment & Layout**

Equipment	Estimated Cost (N)
Plastic Crusher Machine (1000 kg/hr)	7,000,000
Washing Line & Dryer	4,000,000
Generator (60 KVA)	2,500,000
Conveyor & Sorting System	800,000
Packaging Equipment	500,000
Truck for Collection/Delivery	2,000,000
Tools, Safety Gear, Office Setup	500,000
Installation & Setup	700,000
Working Capital (raw material feedstock, utilities, wages)	2,000,000
Total	<b>№</b> 20,000,000

#### **5.2 Process Flow**

Waste collection and sorting → 2. Crushing → 3. Washing → 4. Drying → 5. Storage and packaging → 6. Dispatch to customers.

Quality control will ensure flakes meet specifications acceptable to industrial users.

## **5.3 Location & Infrastructure**

Plant will be situated in industrial zone (e.g., Ilaro, Ogun State), with power backup (generator) and accessibility to major roads, proximity to waste-source and market access.

## 5.4 Staffing & Training

- Managing Director
- Plant Manager

- Two Operators
- Two Technicians
- Six Waste Collectors/Sorters
- Accountant/Admin
- Security Personnel

Training programme will be conducted to ensure competence in machine operations, safety, quality control, maintenance.

## 6. ORGANISATIONAL & MANAGEMENT STRUCTURE

#### **6.1 Structure**

Clear organisational chart with lines of responsibility:

Executive → Operations Manager → Production Team → Support Services (maintenance, logistics, admin).

## **6.2** Employment Costs (Year 1)

Category	Annual Cost (N)
Management/Admin	~5,400,000
Operators & Technicians	~6,000,000
Collectors & Labour	~4,320,000
Security	~1,440,000
Total Payroll	~ <del>N</del> 17,160,000

Other overheads such as utilities, packaging, logistics, maintenance included in operational cost table.

## 7. FINANCIAL PLAN & PROJECTIONS

## 7.1 Capital Requirement

 $\aleph$ 20,000,000 startup cost (as outlined).

## 7.2 Projected Sales & Revenue

Year Outpu	at (tons/month) Price/to	n ( <del>N</del> ) Monthly Rev	enue (₦) Annual Revenue (₦)
Year 1 60	200,000	12,000,000	144,000,000
Year 2 80	220,000	17,600,000	211,200,000
Year 3 100	250,000	25,000,000	300,000,000

## 7.3 Operating Costs (Year 1 Estimate)

Item	Cost (N)
Salaries	17,160,000
Power & Fuel	4,500,000
Maintenance & Repairs	2,000,000
Logistics / Waste Collection	6,000,000
Packaging & Consumables	1,500,000
Rent & Utilities	1,200,000
Admin & Miscellaneous	2,000,000
<b>Total Operating Cost</b>	~ <del>N</del> 34,360,000

## 7.4 Profit & Loss (Year 1)

Revenue: №144,000,000

Operating Costs: N34,360,000

Profit Before Tax:  $\sim \mathbb{N}109,640,000$ 

## 7.5 Return on Investment (ROI)

ROI Year 1 = ( $109,640,000 \div 20,000,000$ ) ×  $100 \approx 548\%$ 

The high ROI underscores the commercial viability and attractiveness for investment and partnership with NASENI.

## 7.6 Pay-back and Breakeven

- Estimated breakeven volume: ~132 tons (calculated using fixed investment and per-unit margin)
- With a monthly output of ~60 tons, breakeven can be achieved within first ~3 months of full production.
- Pay-back of the initial investment is projected within the first year.

## 8. RISK ANALYSIS & MITIGATION

Risk	Impact	Mitigation
Power supply instability	Production interruptions	Use 60 KVA generator backup; schedule regular maintenance.
Feed-stock (waste) shortage	Reduced throughput	Establish contracts with local collectors, community programmes for waste collection.
Market price fluctuations	Margin erosion	Secure offtake agreements with local manufacturers; diversify into export markets.
Equipment breakdown/downtime	Production loss	Preventive maintenance schedule; operator training; spare parts inventory.
Regulatory changes/environment compliance	Compliance costs/delays	Early engagement with environmental agencies; waste-processing licence; adopt best practices.

## 9. SOCIO-ECONOMIC & INDUSTRIAL IMPACT

- Creates direct jobs (plant staff) and indirect jobs (waste collectors, logistics) supporting NASENI's job-creation mandate.
- Contributes to waste-management, circular economy, environmental sustainability, aligning with national development goals.
- Adds value locally to plastic waste, reducing import dependency for recycled materials.
- Builds local technical capability in recycling machinery operation and maintenance (technology transfer).
- Offers a replicable model for other states/regions, supporting industrialisation beyond one site.

# 10. FUNDING REQUEST & PROPOSAL FOR NASENI SUPPORT

We request support from NASENI in one or more of the following ways:

- Access to NASENI's technology-transfer platform or partners for locally appropriate crushing/pelletizing equipment.
- Technical assistance/advisory from NASENI's institutes in equipment optimization, training of staff, quality assurance.
- Co-funding or seed financing (grant/loan) to cover the №20 million budget, with agreed milestones.
- Validation or endorsement by NASENI to enhance credibility with financiers, industrial offtakers and local government.

Our proposed milestones for partnership:

- 1. Finalise equipment sourcing and local-content plan within 3 months.
- 2. Commission plant and commence production within 12 months of funding.
- 3. Reach output of 60 tons/month by end of first year.

- 4. Provide quarterly reports to NASENI on production, employment, technology transfer, and environmental metrics.
- 5. Seek scaling/replication plan in year 2 (with NASENI support) to extend to additional sites or upgrade capacity.

## 11. CONCLUSION

This proposal presents a commercially viable, socially impactful and industrially strategic project that aligns strongly with NASENI's mission of building Nigeria's science, engineering and industrial infrastructure. With a modest investment of N20 million, the plastic crusher/Pelletizing plant is expected to deliver strong financial returns (ROI ~548% in year one), achieve early breakeven, and contribute to local jobs, waste management and value-addition. We invite NASENI to partner with us in turning this ambition into reality.